

# 測試報告

報告編號(No.): HTF25500005

報告日期(DATE): 2025/05/13

頁數(PAGE): 1 of 8

**Test Report** 

赫德利國際股份有限公司 (MAXPURE INTERNATIONAL INCORPORATION)

新北市土城區永豐路195巷7弄39號 ( NO. 39, ALY. 7, LN. 195, YONGFENG RD., TUCHENG DIST., NEW TAIPEI CITY 23644, TAIWAN (R.O.C.) )

以下測試樣品係由申請廠商所提供及確認 (The following sample(s) was/were submitted and identified by/on behalf of the applicant as):

樣品包裝/數量(Sample Package/

Quantity) 樣品保存方式(Sample Packaging) : 常溫(AMBIENT TEMP.)

樣品型號(Style/Item No.)

樣品批號(Lot. No.) : -

樣品材質(Sample Material) : 聚對苯二甲酸乙二酯 (PET)

送樣廠商(Sample Submitted By) : 赫德利國際股份有限公司 (MAXPURE INTERNATIONAL INCORPORATION) 送樣廠商地址/電話/聯絡人(Company : 新北市土城區永豐路195巷27弄34號(NO. 34, ALY. 27, LN. 195, YONGFENG

Add/Tel/Contact Person)

RD., TUCHENG DIST., NEW TAIPEI CITY 23644, TAIWAN (R.O.C.)) /

02-22626000 / -

製造日期(Manufacturing Date) : -有效日期(Expiry Date) : -

原產地/國(Country of Origin) : 台灣 (TAIWAN)

\_\_\_\_\_\_

收件日(Sample Receiving Date) : 2025/05/02

測試期間(Testing Period) : 2025/05/02 to 2025/05/13

測試需求 (Test Requested)

依據之食品衛生法規為中華民國食品器具容器包裝衛生標準 (112.01.11衛授食字第1111303439號令修正)。測試項目與方法請參閱測試結果表格。 (According to Sanitation Standard for Food Utensils, Containers and Packages (MOHW Food No. 1111303439, amended on 2023/01/11) to conduct test. Please refer to the result table(s) for testing item(s).)

測試結果 (Test Results) : 請見下一頁。(Please refer to next page(s).)

蕭志祥/副理 化學實驗室-台北 台灣檢驗科技股份有限公司 報告簽署人





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新北市土城區永豐路195巷7弄39號 ( NO. 39, ALY. 7, LN. 195, YONGFENG RD., TUCHENG DIST., NEW TAIPEI CITY 23644, TAIWAN (R.O.C.) )

#### 測試部位敘述(Test Part Description)

No.1 : 透明塑膠 (TRANSPARENT PLASTIC)

#### 測試結果(Test Results)

測試項目 (Test Item(s))	測試方法 (Method)	單位 (Unit)	LOQ/ LOD	結果 (Result) No.1	食品衛生 法規 (Limit)
★鉛 / Lead (Pb)		ppm	5	n.d.	100
★鎘 / Cadmium (Cd)		ppm	0.5	n.d.	100
★高錳酸鉀消耗量-(水, 60°C, 30分鐘) / Potassium permanganate consumption- (water, 60°C, 30 min)	衛生福利部107.09.20衛授食字第 1071901823號公告修正食品器具、 容器、包裝檢驗方法-聚對苯二甲酸 乙二酯塑膠類之檢驗。 / Methods of Test for Food Utensils, Containers and Packages - Test of Polyethylene Terephthalate (PET)	ppm	3	n.d.	10
★蒸發殘渣-(水, 60°C, 30分鐘) / Evaporation residue-(water, 60°C, 30 min)		ppm	3	n.d.	30
★重金屬(以鉛計)-(4%醋酸, 60℃, 30分鐘) / Heavy metal (as Pb)-(4% acetic acid, 60℃, 30 min)		ppm	-	<1	1
★蒸發殘渣-(4%醋酸, 60℃, 30分鐘) / Evaporation residue-(4% acetic acid, 60℃, 30 min)	Plastic Products (MOHW Food No. 1071901823 announced, September 20, 2018).	ppm	3	3	30
★銻-(4%醋酸, 60℃, 30分鐘) / Antimony (Sb)-(4% acetic acid, 60℃, 30 min)	, ,	ppm	0.001	n.d.	0.05
★鍺-(4%醋酸, 60℃, 30分鐘) / Germanium (Ge)-(4% acetic acid, 60℃, 30 min)		ppm	0.001	n.d.	0.1



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新北市土城區永豐路195巷7弄39號 ( NO. 39, ALY. 7, LN. 195, YONGFENG RD., TUCHENG DIST., NEW TAIPEI CITY 23644, TAIWAN (R.O.C.) )

測試項目 (Test Item(s))	測試方法 (Method)	單位 (Unit)	LOQ/ LOD	結果 (Result) No.1	食品衛生 法規 (Limit)
★鄰苯二甲酸二(2-乙基己基)酯 (正庚烷, 25℃, 1小時) / DEHP (Di-(2-ethylhexyl) phthalate) (CAS No.: 117-81-7) (n-Heptane, 25℃, 1 hr)	衛生福利部107.10.04衛授食字第 1071901983號公告修正食品器具、 容器、包裝檢驗方法-塑膠類之檢 驗。 / Methods of Test for Food Utensils, Containers and Packages - Test of Plastics (MOHW Food No. 1071901983 announced, October 04, 2018).	ppm	0.05	n.d.	1.5
★鄰苯二甲酸二丁酯 (正庚烷, 25℃, 1小時) / DBP (Di-n-butyl phthalate) (CAS No.: 84-74-2) (n-Heptane, 25℃, 1 hr)		ppm	0.05	n.d.	0.3
★鄰苯二甲酸丁苯甲酯 (正庚烷, 25℃, 1小時) / BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7) (n-Heptane, 25℃, 1 hr)		ppm	0.05	n.d.	30
★鄰苯二甲酸二異癸酯 (正庚烷, 25℃, 1小時) / DIDP (Diisodecyl phthalate) (CAS No.: 26761-40-0; 68515-49-1) (n-Heptane, 25℃, 1 hr)		ppm	0.5	n.d.	9
★鄰苯二甲酸二異壬酯 (正庚烷, 25℃, 1小時) / DINP (Diisononyl phthalate) (CAS No.: 28553-12-0; 68515-48-0) (n-Heptane, 25℃, 1 hr)		ppm	0.5	n.d.	9
★己二酸二(2-乙基己基)酯 (正庚烷, 25℃, 1 小時) / DEHA (Di-2-ethylhexyl Adipate) (CAS No.: 103-23-1) (n-Heptane, 25℃, 1 hr)		ppm	0.05	n.d.	18
★鄰苯二甲酸二(2-乙基己基)酯 / DEHP (Di- (2-ethylhexyl) phthalate) (CAS No.: 117-81- 7)	CNS 15138-1 · Z8139-1 : 塑膠製品 中鄰苯三甲酸酯類塑化劑試驗法-第1 部-氣相層析質譜法。 / CNS 15138- 1 Z8139-1 Method of test for	%	0.003	n.d.	0.1
★鄰苯二甲酸二丁酯 / DBP (Di-n-butyl phthalate) (CAS No.: 84-74-2)		%	0.003	n.d.	0.1
★鄰苯二甲酸丁苯甲酯 / BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7)	determination of phthalates plasticizers in plastic products - Part	%	0.003	n.d.	0.1
★鄰苯二甲酸二異癸酯 / DIDP (Diisodecyl phthalate) (CAS No.: 26761-40-0; 68515-49-1)	1: Gas chromatography/mass spectrometry.	%	0.01	n.d.	0.1

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新北市五股區新北產業園區五權七路 25 號 t+886 (02)2299 3939 f+886 (02)2299 3237 No. 25, Wu Chyuan 7<sup>th</sup> Road, New Taipei Industrial Park, Wu Ku District, New Taipei City, Taiwan



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新北市土城區永豐路195巷7弄39號 ( NO. 39, ALY. 7, LN. 195, YONGFENG RD., TUCHENG DIST., NEW TAIPEI CITY 23644, TAIWAN (R.O.C.) )

測試項目 (Test Item(s))	測試方法 (Method)	單位 (Unit)	LOQ/ LOD	結果 (Result) No.1	食品衛生 法規 (Limit)
★鄰苯二甲酸二異壬酯 / DINP (Diisononyl		%	0.01	n.d.	0.1
phthalate) (CAS No.: 28553-12-0; 68515-48-0)	CNS 15138-1·Z8139-1:塑膠製品中鄰苯二甲酸酯類塑化劑試驗法-第1	,0	0.01	11.0.	0.1
★鄰苯二甲酸二甲酯 / DMP (Dimethyl phthalate) (CAS No.: 131-11-3)	部-氣相層析質譜法。 / CNS 15138- 1 Z8139-1 Method of test for	%	0.003	n.d.	0.1
★鄰苯二甲酸二正辛酯 / DNOP (Di-n-octyl phthalate) (CAS No.: 117-84-0)	determination of phthalates plasticizers in plastic products - Part 1: Gas chromatography/mass	%	0.003	n.d.	0.1
★鄰苯二甲酸二乙酯 / DEP (Diethyl phthalate) (CAS No.: 84-66-2)	spectrometry.	%	0.003	n.d.	0.1

#### 備註(Note):

- 1. 檢驗報告僅就委託者之委託事項提供檢驗結果,不對產品合法性做判斷。(The test report merely reflects the test results of the consigned matters of the client and is not a certification of the legitimacy of the related products.)
- 2. 本檢驗報告之所有檢驗內容,均依委託事項執行檢驗,如有不實,願意承擔完全責任。(All contents in the test report are conducted according to the customer-specified items. If there is any falsehood, we are willing to take corresponding responsibility.)
- 3. 本報告不得分離或擷錄使用。(The report is invalid if it is partly reproduced or used.)
- 4. mg/kg = ppm; 0.1wt% = 1000 ppm
- 5. LOQ = 定量極限・若該測試項目屬於定量分析則以「LOQ」表示; LOD = 偵測極限・若該測試項目屬於定性分析則以「LOD」表示。(LOQ = Limit of Quantification, for quantitative analyses; LOD = Limit of Detection, for qualitative analyses.)
- 6. n.d. = Not Detected (未檢出) = Less than (小於) LOQ/LOD
- 7. "-" = Not Regulated (無規格值)
- 8. 測試項目名稱旁有★者,為本實驗室通過衛生福利部認證項目。 (The test method marked with ★ is accredited by MOHW.)
- 9. 法規標準值係依據衛生福利部112年01月11日衛授食字第1111303439號令 食品器具容器包裝衛生標準之法規限值。 (The limit value(s) is/are according to "Sanitation Standard for Food Utensils, Containers and Packages (MOHW Food No. 1111303439, amended on 2023/01/11)", Ministry of Health and Welfare of Taiwan.)

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\* 照片中如有箭頭標示,則表示為實際檢測之樣品/部位。 \* (The tested sample / part is marked by an arrow if it's shown on the photo.)

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\*\* 報告結尾 (End of Report) \*\*



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以下為申請廠商委託測試項目、測試方法、定量/偵測極限:

( The information requested from client is shown as below:)

#### HTF25500005

測試項目 (Test Items)	測試方法 (Method)	LOQ/LOD
★鉛 / Lead (Pb)  ★霸 / Cadmium (Cd)  ★高錳酸鉀消耗量-(水, 60°C, 30分鐘) / Potassium permanganate consumption- (water, 60°C, 30 min)  ★蒸發殘渣-(水, 60°C, 30分鐘) / Evaporation residue-(water, 60°C, 30 min)  ★重金屬(以鉛計)-(4%醋酸, 60°C, 30分鐘) / Heavy metal (as Pb)-(4% acetic acid, 60°C, 30 min)  ★蒸發殘渣-(4%醋酸, 60°C, 30分鐘) / Evaporation residue-(4% acetic acid, 60°C, 30 min)  ★弟-(4%醋酸, 60°C, 30分鐘) / Antimony (Sb)-(4% acetic acid, 60°C, 30 min)  ★绪-(4%醋酸, 60°C, 30分鐘) / Germanium (Ge)-(4% acetic acid, 60°C, 30 min)	衛生福利部107.09.20衛授食字第1071901823 號公告修正食品器具、容器、包裝檢驗方法-聚 對苯二甲酸乙二酯塑膠類之檢驗。 / Methods of Test for Food Utensils, Containers and Packages - Test of Polyethylene Terephthalate (PET) Plastic Products (MOHW Food No. 1071901823 announced, September 20, 2018).	詳見測試結果之定量/偵測極 限。(Please refer to the result table above.)
★鄰苯二甲酸二(2-乙基己基)酯 (正庚烷, 25°C, 1小時) / DEHP (Di-(2-ethylhexyl) phthalate) (CAS No.: 117-81-7) (n-Heptane, 25°C, 1 hr)  ★鄰苯二甲酸二丁酯 (正庚烷, 25°C, 1小時) / DBP (Di-n-butyl phthalate) (CAS No.: 84-74-2) (n-Heptane, 25°C, 1 hr)  ★鄰苯二甲酸丁苯甲酯 (正庚烷, 25°C, 1小時) / BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7) (n-Heptane, 25°C, 1 hr)	衛生福利部107.10.04衛授食字第1071901983 號公告修正食品器具、容器、包裝檢驗方法-塑 膠類之檢驗。 / Methods of Test for Food Utensils, Containers and Packages - Test of Plastics (MOHW Food No. 1071901983 announced, October 04, 2018).	

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以下為申請廠商委託測試項目、測試方法、定量/偵測極限:

( The information requested from client is shown as below:)

#### HTF25500005

測試項目 (Test Items)	測試方法 (Method)	LOQ/LOD
★鄰苯二甲酸二異癸酯 (正庚烷, 25℃, 1小時) / DIDP (Diisodecyl phthalate) (CAS No.: 26761-40-0; 68515-49-1) (n-Heptane, 25℃, 1 hr)  ★鄰苯二甲酸二異壬酯 (正庚烷, 25℃, 1小時) / DINP (Diisononyl phthalate) (CAS No.: 28553-12-0; 68515-48-0) (n-Heptane, 25℃, 1 hr)  ★己二酸二(2-乙基己基)酯 (正庚烷, 25℃, 1 小時) / DEHA (Di-2-ethylhexyl Adipate) (CAS No.: 103-23-1) (n-Heptane, 25℃, 1 hr)	衛生福利部107.10.04衛授食字第1071901983 號公告修正食品器具、容器、包裝檢驗方法-塑	
★鄰苯二甲酸二(2-乙基己基)酯 / DEHP (Di- (2-ethylhexyl) phthalate) (CAS No.: 117-81- 7)		詳見測試結果之定量/偵測極限。(Please refer to the result table above.)
★鄰苯二甲酸二丁酯 / DBP (Di-n-butyl phthalate) (CAS No.: 84-74-2)  ★鄰苯二甲酸丁苯甲酯 / BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7)  ★鄰苯二甲酸二異癸酯 / DIDP (Diisodecyl phthalate) (CAS No.: 26761-40-0; 68515-49-1)  ★鄰苯二甲酸二異壬酯 / DINP (Diisononyl phthalate) (CAS No.: 28553-12-0; 68515-48-0)	CNS 15138-1 · Z8139-1 : 塑膠製品中鄰苯二甲酸酯類塑化劑試驗法-第1部-氣相層析質譜法。 / CNS 15138-1 Z8139-1 Method of test for determination of phthalates plasticizers in plastic products - Part 1: Gas chromatography/mass spectrometry.	



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以下為申請廠商委託測試項目、測試方法、定量/偵測極限:

( The information requested from client is shown as below:)

#### HTF25500005

測試項目 (Test Items)	測試方法 (Method)	LOQ/LOD
phthalate) (CAS No.: 131-11-3)	ICNS 15138-1 Z8139-1 Method of test for Idetermination of phthalates plasticizers in	詳見測試結果之定量/偵測極限。(Please refer to the result table above.)

測試項目名稱旁有★者,為本實驗室通過衛生福利部認證項目。(The test method marked with ★ is accredited by MOHW.)